HYTORC

TOOL MODEL: HY-1MXT

PRESSURE/TORQUE CONVERSION CHART

Standard Torque Chart

PRESSURE IN PSI	TORQUE IN FT.LBS.	TORQUE IN KGM	TORQUE IN NM	PRESSURE IN BAR
1500	200	28	271	104
1600	214	30	290	110
1800	242	33	328	124
2000	270	37	366	138
2200	297	41	403	152
2400	324	45	439	165
2600	351	49	476	179
2800	378	52	512	193
3000	405	56	549	207
3200	431	60	584	220
3400	457	63	620	234
3600	483	67	655	248
3800	509	70	690	262
4000	535	74	725	276
4200	562	78	762	290
4400	589	81	798	303
4600	616	85	835	317
4800	643	89	872	331
5000	670	93	908	345
5200	697	96	945	358
5400	724	100	981	372
5600	751	104	1018	386
5800	778	108	1055	400
6000	805	111	1091	414
6200	832	115	1128	427
6400	859	119	1164	441
6600	886	123	1201	455
6800	913	126	1238	468
7000	940	130	1274	482
7200	967	134	1311	496
7400	994	137	1347	510
7600	1021	141	1384	524
7800	1048	145	1421	538
8000	1075	149	1457	552
8200	1101	152	1493	565
8400	1127	156	1528	579
8600	1153	159	1563	593
8800	1179	163	1598	607
9000	1205	167	1634	620
9200	1232	170	1670	634
9400	1259	174	1707	648
9600	1286	178	1743	662
9800	1313	182	1780	676
10000	1340	185	1817	690

* ISO DOCUMENT 9000

IMPORTANT SAFETY INSTRUCTIONS

WARNING: Your **HYTORC TORQUE MACHINE** is a power tool, and as with any power tool, certain safety precautions should be observed to avoid accidents or personal injury. The following tips will assist you.

- **READ ALL INSTUCTIONS.**
- **KEEP WORK AREA CLEAN AND WELL LIT.**
- **CONSIDER WORK AREA ENVIRONMENT.**Electrical Pumps should never be used in an atmosphere which can be considered potentially volatile. If there is any doubt, use an air pump. Also Note: metal to metal contact can cause sparks, precautions should be taken.
- **AVOID PREMATURE TOOL STARTING.** The Pump Remote Control is for the **TOOL OPERATOR** only.
- **STAY CLEAR DURING OPERATION.** In most cases, the tool will allow “hands free” operation. If the tool must be held or steadied during operation, use alternative means of securing the tool to the application
- **GUARD AGAINS ELECTRIC SHOCK.** Ensure the pump is properly grounded and the proper voltage is being used
- **STORE IDLE TOOLS.** When not in use, tool sand accessories should be properly stored to avoid deterioration
- **USE RIGHT TOOL.** Don’t force small tools or attachments to do the job of a larger tool. Don’t use a tool for purposes not intended.
- **PROPER SAFETY ATTIRE.** When handling/operating hydraulic equipment use work gloves, hard hats, safety shoes and other applicable clothing.
- **USE SAFETY GLASSES.**
- **MOVING EQUIPMENT.** Do not use hydraulic hoses, uni-swivels, pump power or remote cords as means of moving the equipment.
- **MAINTAIN TOOLS WITH CARE.** For top performance, inspect tools, powerpack and accessories for visual damage frequently and always prior to use. Always follow instruction for proper tool and pump maintenance. Refer to the Operations Maintenance Section for further clarification
- **STAY ALERT.** Watch what you are doing. Use Common sense. Do not use power equipment under the influence of any mood altering substances.
- **PRIOR TO OPERATION**
    - Ensure that all hydraulic connections are securely connected and there is no leakage
    - Verify that the Hydraulic hoses are not kinked or otherwise damaged.
    - Ensure the square drive and its retainer are fully and securely engaged.
    - Be certain that all connectors, elbows, fitting and swivels are not bent, loose or damaged.
- **PRIOR TO USE.**
    - Check sockets for size, quality and flaws. (Do not use if questionable)
    - Cycle tool to ensure proper function.
    - Locate a solid, secure reaction point.
    - Be sure the reaction arm retaining clamp is fully engaged.
    - Be sure the hydraulic hoses are free of the reaction point.
    - Pressurize the system momentarily; if the tool tends to “ride up” or to “creep”, stop and re-adjust the reaction arm to a more solid andsecure position.

  NOTE: Remain clear of the reaction arm during operation and never put body parts between reaction arm and reaction surfaces.
- **ALWAYS USE QUALITY ACCESSORIES.** Always use top quality impact sockets in good condition which are the correct size and fully engage the nut. Hidden flaws, however, remain a possibility which could cause breakage, so stay clear of sockets during operation
- **DO NOR USE** other equipment to enhance performance (Hammer on Socket/Tool)**NOTE:** Hytorc Pumps are designed to operate Hytorc Tools only. Damage may occur to the pump or the product that is being operated due to misuse.

SAVE THESE INSTRUCTIONS FOR FUTURE USE!