



**TOOL MODEL: AVANTI 5**

**PRESSURE/TORQUE CONVERSION CHART**

**Standard Torque Chart**

<b>PRESSURE IN PSI</b>	<b>FT.LBS.</b>	<b>TORQUE IN KGM</b>	<b>NM</b>	<b>PRESSURE IN BAR</b>
1500	804	111	1090	104
1600	858	119	1163	110
1800	965	133	1308	124
2000	1072	148	1453	138
2200	1179	163	1599	152
2400	1286	178	1744	165
2600	1394	193	1889	179
2800	1501	208	2034	193
3000	1608	222	2180	207
3200	1715	237	2325	220
3400	1822	252	2470	234
3600	1930	267	2616	248
3800	2037	282	2761	262
4000	2144	297	2906	276
4200	2251	311	3052	290
4400	2358	326	3197	303
4600	2466	341	3342	317
4800	2573	356	3488	331
5000	2680	371	3633	345
5200	2787	385	3778	358
5400	2894	400	3924	372
5600	3002	415	4069	386
5800	3109	430	4214	400
6000	3216	445	4360	414
6200	3323	460	4505	427
6400	3430	474	4650	441
6600	3538	489	4796	455
6800	3645	504	4941	468
7000	3752	519	5086	482
7200	3859	534	5232	496
7400	3966	549	5377	510
7600	4074	563	5522	524
7800	4181	578	5667	538
8000	4288	593	5813	552
8200	4395	608	5958	565
8400	4502	623	6103	579
8600	4610	638	6249	593
8800	4717	652	6394	607
9000	4824	667	6539	620
9200	4931	682	6685	634
9400	5038	697	6830	648
9600	5146	712	6975	662
9800	5253	726	7121	676
10000	5360	741	7266	690

## IMPORTANT SAFETY INSTRUCTIONS

**WARNING:** Your **HYTORC TORQUE MACHINE** is a power tool, and as with any power tool, certain safety precautions should be observed to avoid accidents or personal injury. The following tips will assist you.

- **READ ALL INSTRUCTIONS.**
  - **KEEP WORK AREA CLEAN AND WELL LIT.**
  - **CONSIDER WORK AREA ENVIRONMENT.** Electrical Pumps should never be used in an atmosphere which can be considered potentially volatile. If there is any doubt, use an air pump. Also Note: metal to metal contact can cause sparks, precautions should be taken.
  - **AVOID PREMATURE TOOL STARTING.** The Pump Remote Control is for the **TOOL OPERATOR** only.
  - **STAY CLEAR DURING OPERATION.** In most cases, the tool will allow “hands free” operation. If the tool must be held or steadied during operation, use alternative means of securing the tool to the application
  - **GUARD AGAINST ELECTRIC SHOCK.** Ensure the pump is properly grounded and the proper voltage is being used
  - **STORE IDLE TOOLS.** When not in use, tool and accessories should be properly stored to avoid deterioration
  - **USE RIGHT TOOL.** Don't force small tools or attachments to do the job of a larger tool. Don't use a tool for purposes not intended.
  - **PROPER SAFETY ATTIRE.** When handling/operating hydraulic equipment use work gloves, hard hats, safety shoes and other applicable clothing.
  - **USE SAFETY GLASSES.**
  - **MOVING EQUIPMENT.** Do not use hydraulic hoses, uni-swivels, pump power or remote cords as means of moving the equipment.
  - **MAINTAIN TOOLS WITH CARE.** For top performance, inspect tools, powerpack and accessories for visual damage frequently and always prior to use. Always follow instruction for proper tool and pump maintenance. Refer to the Operations Maintenance Section for further clarification
  - **STAY ALERT.** Watch what you are doing. Use Common sense. Do not use power equipment under the influence of any mood altering substances.
  - **PRIOR TO OPERATION**
    - Ensure that all hydraulic connections are securely connected and there is no leakage
    - Verify that the Hydraulic hoses are not kinked or otherwise damaged.
    - Ensure the square drive and its retainer are fully and securely engaged.
    - Be certain that all connectors, elbows, fitting and swivels are not bent, loose or damaged.
  - **PRIOR TO USE.**
    - Check sockets for size, quality and flaws. (Do not use if questionable)
    - Cycle tool to ensure proper function.
    - Locate a solid, secure reaction point.
    - Be sure the reaction arm retaining clamp is fully engaged.
    - Be sure the hydraulic hoses are free of the reaction point.
    - Pressurize the system momentarily; if the tool tends to “ride up” or to “creep”, stop and re-adjust the reaction arm to a more solid and secure position.
- NOTE:** Remain clear of the reaction arm during operation and never put body parts between reaction arm and reaction surfaces.
- **ALWAYS USE QUALITY ACCESSORIES.** Always use top quality impact sockets in good condition which are the correct size and fully engage the nut. Hidden flaws, however, remain a possibility which could cause breakage, so stay clear of sockets during operation
  - **DO NOT USE** other equipment to enhance performance (Hammer on Socket/Tool)**NOTE:** Hytorc Pumps are designed to operate Hytorc Tools only. Damage may occur to the pump or the product that is being operated due to misuse.

**SAVE THESE INSTRUCTIONS FOR FUTURE USE!**